

BlueDial-LT

Bluetooth Digital Dial Indicator Lite

Rev. 1, July 2021

BlueDial-LT

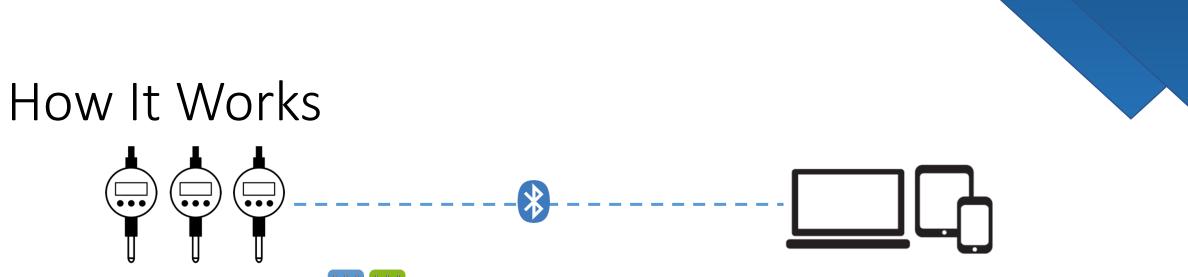
BlueDial-LT is a smart wireless Bluetooth digital dial indicator allowing users to remotely view and record on their smart device or Windows PC. Measurements can be taken in single or continuous modes from one or multiple BlueDial-LTs simultaneously.

Motionics BlueDial-LT integrates a digital dial indicator with Bluetooth Low Energy technology. With a more affordable price than BlueDial, users can still benefit from the convenience of wireless data transmission with a built-in Bluetooth transmitter.





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MultiGage iOS/Android थ थ

See live readings of all gauges, capture in single and continuous modes, save, view, plot, export CSV, etc.

MultiGage Windows*

Option 1: Direct Mode (using MultiGage software)

See live readings of all gauges, customize dashboard, capture in single and continuous modes, save, view, plot, export CSV, etc.

Option 2: Keyboard Entry Mode (MultiGage software running in the background)

With MultiGage running in the background, captured data (single/continuous) is entered into another software (such as Excel, text editors, or any SPC software) as keyboard entry.

*Bluetooth USB Dongle required for Windows use





How It Works: MultiGage Widows



MultiGage Windows: Direct Mode









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Applications

- Continuous recording
- Readings from multiple dials at the same time
- Reading from multiple gauge types (pressure, deflection, etc.) at the same time
- Avoiding unsafe measurement conditions
- Measuring in difficult-to-reach areas
- Eliminating human error

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Models





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Specs

Model	BDLT-102	BDLT-103	BDLT-202	BDLT-203	BDLT-302	BDLT-402*
Measurement Range	.5 in/12.7 mm		1 in/25.4 mm		2 in/50.8 mm	4 in/101.6 mm
Resolution	0.0005 in/ 0.01 mm	0.00005 in/ 0.001 mm	0.0005 in/ 0.01 mm	0.00005 in/ 0.001 mm	0.0005 in/ 0.01 mm	0.0005 in/ 0.01 mm
Accuracy	±0.001 in	±0.0002 in	±0.001 in	± 0.0002 in	±0.001 in	±0.001 in
Wireless Data Rate	8 Hz					
Transmission Range	20 m (indoors)/30 m (outdoors)					
Working Temperature	0 - 40°C					
Rechargeable Battery	400 mAh					
Battery Life	50 hrs					
Charging	5 VDC USB					

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Bluetooth Transmission

The transmitter is located on the back of the dial. It is recommended to have a clear path between the transmitter and the receiving device.

It is also recommended to have the transmitter fayour receiving device.

Transmission Range: 20m (indoors)/30m (outdoors)





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BlueDial Diagram

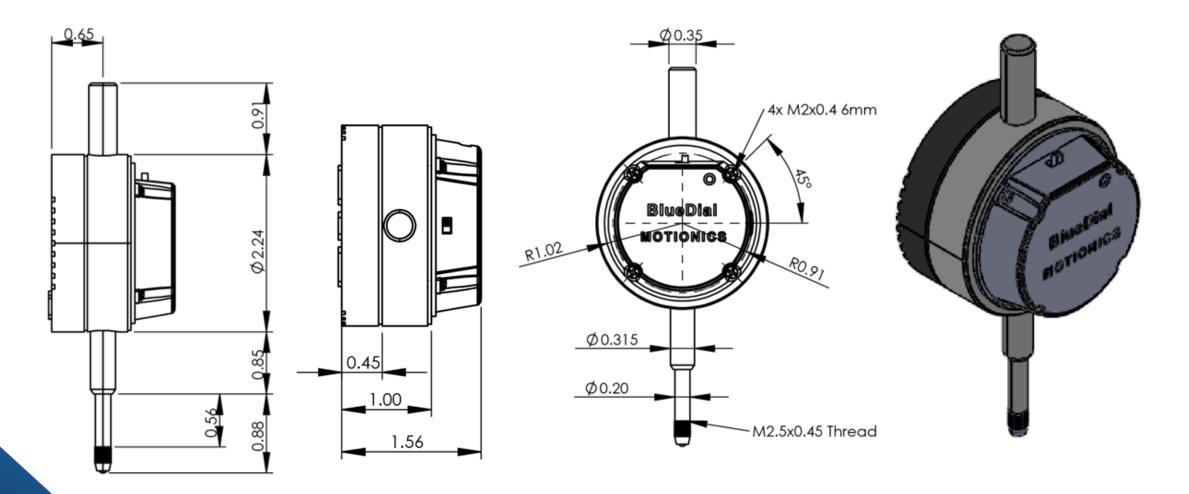
- 1. Dial on/off Button
- 2. Origin button: to zero the dial
- 3. Unit button: mm/inch
- 4. Dial battery
- 5. BLE on/off switch
- 6. Status LED (red: charging, green: fully charged, blue: Bluetooth on)
- 7. MicroUSB charging port for Bluetooth transmitter
- 8. Stem for holding the dial





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Dimensions (BDLT-102, BDLT-103)

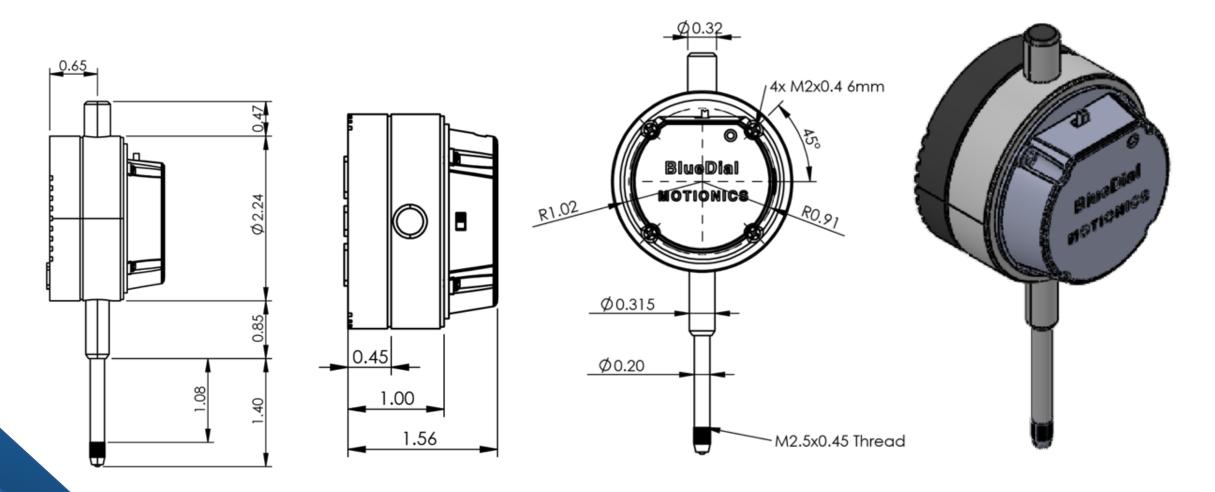




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Dimensions (BDLT-202, BDLT-203)

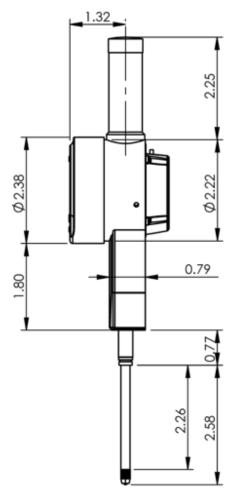


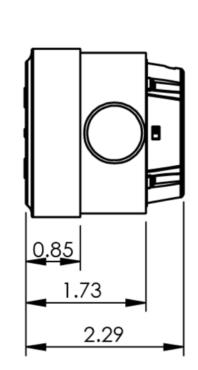


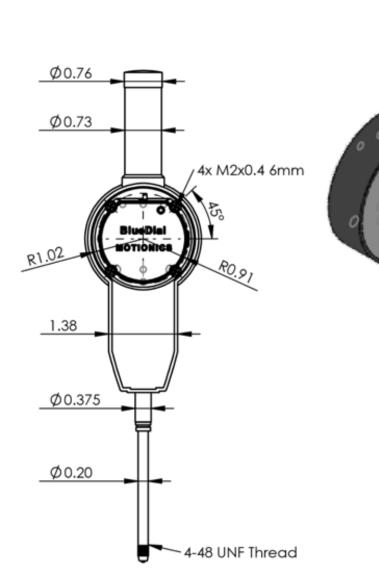
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Dimensions (BDLT-302)









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Mounting Options

BlueDial-LT can be mounted by the stem or with a lug back.

The stem size is 8mm (3/8" for BDLT-302 and 402) to be mounted by a magnetic base.

To mount the dial on the back, you'll need a lug back and four M2-0.4×20 screws to attach it to the dial. Be sure to <u>contact us</u> for this option.



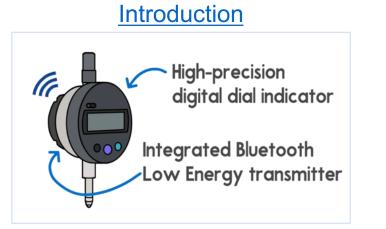


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Videos

To see BlueDial in action and learn more, <u>check out our BlueDial playlist</u>.





Model Video





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Included Hardware

- BlueDial-LT x1
- USB Charging Cable x1
- USB Power Adapter x1
- User Manual x1
- BLE Dongle (Optional, required for PC use)
- Manufacturer Inspection Certificate (Optional)
- ISO 17025 Calibration Certificate (Optional)
- Protective Case (Optional)
- Extended Warranty (Optional)
- WiMER Trigger: Wireless Trigger Switch (Optional)
- Magnetic Base (Optional)





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Optional Accessories: Protective Cases

Cases* Comparison Table			
Product ID	1010	1040	1120
Dimensions	4.37" x 2.87" x 1.68"	6.50"x 3.87"x 1.75"	7.29"x 4.78"x 3.33"
Carries	Exactly one BlueDial	BlueDial and all charging accessories	BlueDial and all charging accessories
Protection	IP67 - Water/dust proof	IP67 - Water/dust proof	IP67 - Water/dust proof



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Optional Accessories: Magnetic Bases





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Optional Accessories: WiMER Trigger, Wireless Trigger Switch

(sold separately, available only for Windows)

<u>WiMER Trigger</u> is a wireless trigger switch that can be paired on a Windows PC as a regular wireless keyboard. It comes with a small hand trigger switch. The switch connector (2.5mm audio connector, adapter needed for other sizes) can also connect to a foot switch if needed.

When our MultiGage software is running, every time the user presses the switch on WiMER Trigger, an F9 key stroke is sent to the computer and triggers MultiGage software to capture a set of current readings of all connected devices. If another software is running as active window and accepts keyboard entry, such as Excel, device readings will be directly keyed into the active software.





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Data Capture Options

With BlueDial, you can capture data continuously (up to 10 samples/sec) or in single data point. You can switch between the two in the software.

There is no button on BlueDial that can be pressed to trigger data capture.

You can trigger data capture by:

- 1- tapping capture button in the software
- 2- pressing the button on a wireless trigger switch (sold separately, only for Windows)
- Also, foot switch can be connected to wireless trigger switch
- 3- hitting the F9 (customizable) key on your keyboard (only for Windows) With options 2 & 3 you can directly enter the readings into Excel or any other software





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Calibration

You can add a <u>manufacturer calibration certificate</u> to BlueDial-LT by purchasing it separately on our online store.

If needed, you can add an <u>ISO 17025 calibration certificate</u> to BlueDial (sample to the right).

It is recommended to do annual calibration. For recalibrating your BlueDial, visit the <u>Motionics Calibration</u> page. ISO 17025 calibration takes 7-10 days and manufacturer calibration can be done in-house in 1 business day.





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Warranty

BlueDial-LT comes with a 1-year limited warranty. You have the option to add a 3-year extended warranty. <u>https://motionics.com/warranty/</u>





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Power and Batteries

BlueDial-LT is powered by a non-rechargeable SR44/LR44 coin battery for the dial itself and a 400mAh rechargeable battery for the transmitter.

BlueDial-LT comes with a coin battery, as well as charging accessories for the transmitter.

Battery Life (Rechargeable): 60 hrs Battery Life (Coin Battery): 18,000 hrs





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Software

General-Use Software



MultiGage iOS (free)



MultiGage Android (free)



MultiGage Windows (free)

Application-Specific Software







Rotor Runout (iPad)

Cloud-Based Software



MultiGage Cloud (subscription-based)



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Software: MultiGage (iOS/Android)

<u>MultiGage</u> allows the user to connect to multiple gauges and read/record measurements wirelessly on smart devices, including iPhone, iPad, and Android.



Features:

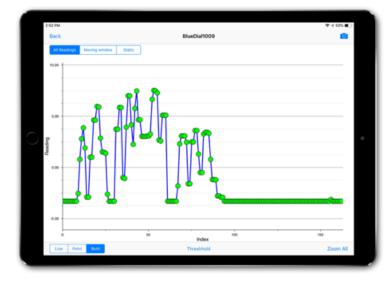
- Simultaneous reading of multiple devices
- Data plotting
- Continuous or single data point recording
- Max, Min, TIR measurement
- Remote zeroing from the app
- GO/NG judgment with green/red color indication
- Custom formula calculator
- Large analog probe meter with adjustable range
- Data saving in local database
- Data export in CSV via email and cloud drives
- Apple Watch support



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Software: MultiGage (iOS/Android)







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← Reco						
Record 102	919-01370	2				
Device R	eading#	Max	Min	TIR	Time	Value
BlueDial1 027	141 8	8.980	-4.720	13.700	PM 2019-10-29	
BlueDial3 000	141	9.610	-2.500	12.110	01:36:34 PM	-4.720
					2019-10-29	
EXPORT						PLOT







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Quick Start iOS/Android

- Insert the coin battery into the indicator (first-time use).
- Turn on both the indicator and the transmitter.
- Run MultiGage, then tap + to enter the pairing page.
- Wait for the software to finish scanning for nearby devices, select BlueDialXXX, then hit Connect.
- Connection may take a few seconds. Once paired, BlueDial readings will show in the software.

Click here for the online user guide



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Software: MultiGage (Windows)

<u>MultiGage</u> allows the user to connect to multiple devices and read/record measurements wirelessly on Windows PC.



Features:

- Simultaneous reading of multiple devices
- Real-time data plotting
- Continuous or single data point recording
- Max, Min, TIR measurement
- Remote zeroing from the app
- GO/NG judgment with green/red color indication
- Customizable dashboard
- Large analog probe meter with adjustable range
- Data saving in local database
- Data export as CSV
- Live keyboard data input to Excel or SPC software



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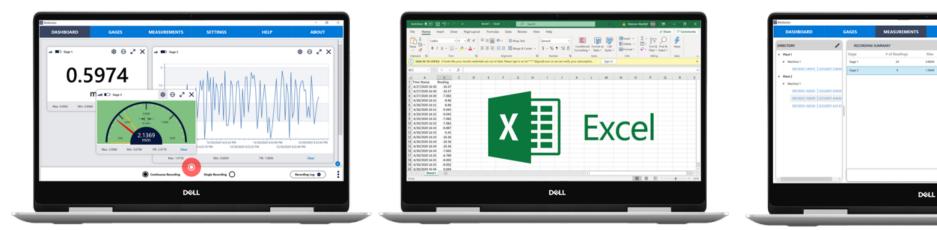
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Software: MultiGage (Windows)











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Quick Start Windows

- Insert the coin battery into the indicator (first-time use).
- Turn on both the indicator and the transmitter.
- Plug the USB dongle into your PC, then run MultiGage.
- Go to the Gages tab, then click + in the Dongles panel.
- Select the dongle from the list and hit Select.
- Click Scan on the gages panel, Click BlueDial, then Connect.
- To add BlueDial to the dashboard, go to the Dashboard tab, hit +, then select BlueDial from the dropdown menu.

Click here for the online user guide



Software: MultiGage Cloud

<u>MultiGage Cloud</u> connects different Bluetooth wireless gauges to the Internet, allowing remote real-time data monitoring from anywhere.



Features:

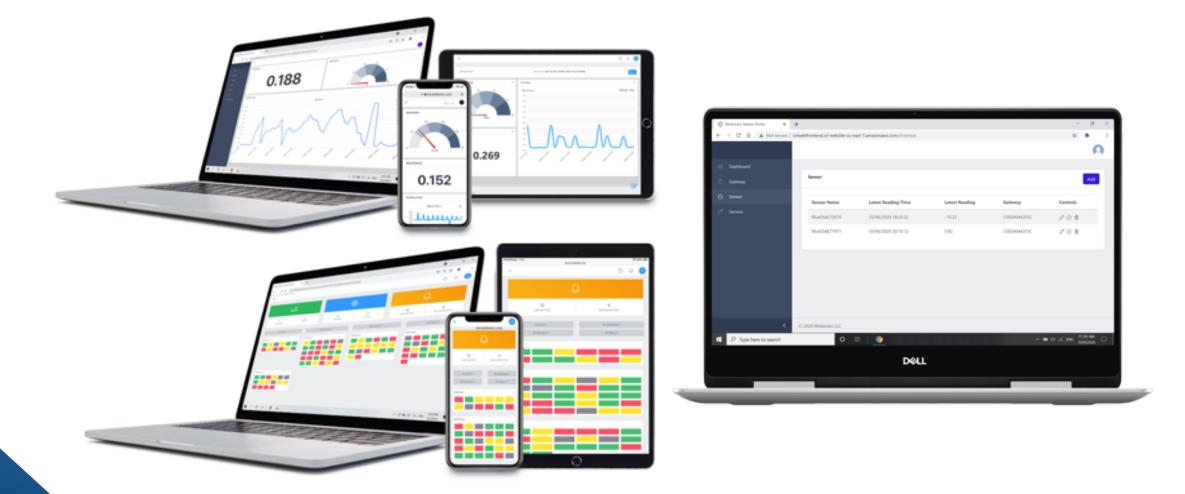
- Automatic data recording
- Multi-sensor connectivity
- Data export
- Smart alerts & notifications
- Monitor assets at different locations
- Multi-user access
- Customizable display
- Database integration
- Available for any device
- Remote system updates
- Remote Sensor controls



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Software: MultiGage Cloud





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BlueDial Multiple Gauge Capability

Multiple BlueDials can be connected to the receiving device at once. The maximum number of BlueDials varies based on the receiving device:

MultiGage iOS	MultiGage Android	MultiGage Windows	MultiGage Cloud
14 BlueDials	8 BlueDials	*8+ BlueDials	Unlimited BlueDials**

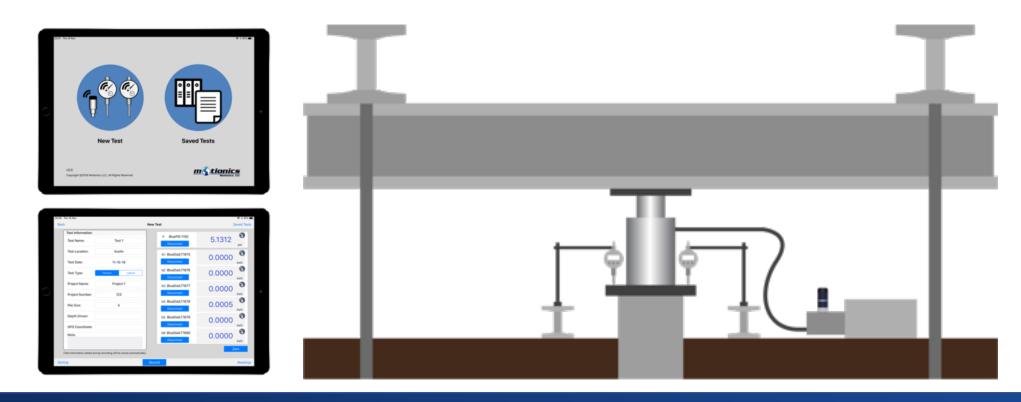
*Up to 8 BlueDials can be connected to each BLE dongle. You can use as many dongles as you need/you can install on your PC. USB hub can be used to increase the number of dongles you can connect to your PC.

**Connection limit depends on plan.



Software: Pile Load Test

<u>Pile Load Test</u> is an iPad app that works with BlueDial and <u>Wireless Load Gauges</u> and our <u>Bluetooth Pressure Gauge</u> for wireless pile load and deflection testing.



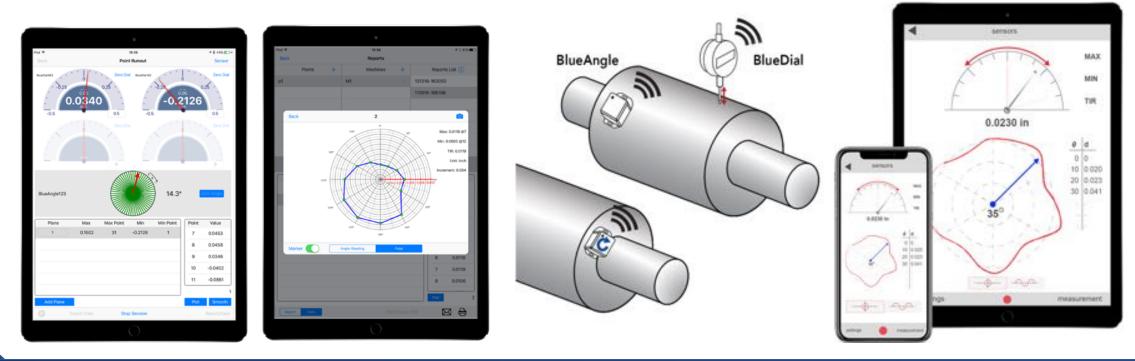
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Software: Rotor Runout

Rotor Runout is an App that works with BlueDial and Motionics BlueAngle (Bluetooth angle sensor) for rotor runout testing. Both deflection and angular positions are viewed and recorded simultaneously.



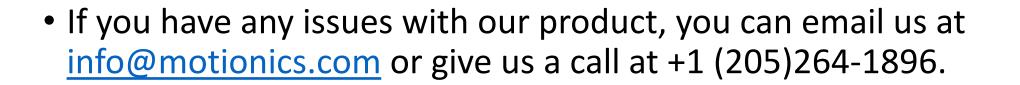
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Customer service



 You can also reference our tutorial videos if you're having issues with the software: <u>https://www.youtube.com/playlist?list=PLVFny1uZEebJSSFG65mTzkg</u> <u>bgIBGwgOIT</u>



Troubleshooting

Having trouble connecting to BlueDial?

- Make sure both the dial and the transmitter on the back of BlueDial are on (a blue light should be on).
- Make sure you are connecting/pairing to the gauge using our MultiGage app or software, not through system settings of your device.
- Wait a few seconds for BlueDial to appear on the scanning page; if you don't see it appear, you can hit refresh to scan again.
- If using Windows, make sure to connect to the dongle first, then scan for available devices under the Gages tab.



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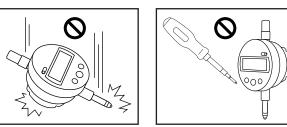
Care Instructions

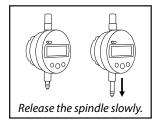
General Care

- Turn off the device after use. It will **NOT** turn off automatically.
- Do **NOT** open the device. Opening causes permanent damage and may void the warranty.
- Do not strike BlueDial or allow it to be struck.
- Do not drop BlueDial or apply excessive force to it.
- Do not use BlueDial outside of its listed operating temperature. (0-50°C for BlueDial, 0-40°C for BlueDial-LT.
- When the spindle is fully pushed in, release it gently and slowly to its resting state. Do not release the spindle suddenly.
- Do not rotate the display unit of the indicator. This may damage the indicator.
- Do not use an electric marking pen or similar device on BlueDial. Doing so may result in damage to the instrument.
- When replacing the contact point, hold the spindle and turn the contact point. Otherwise, the indicator may be damaged.

Battery Care

- If BlueDial will not be used for more than three months, remove the coin battery and store it separately.
- Do not use a sharp pointed tool to remove the battery holder. Doing so may result in damage to the battery holder.
- Always insert the battery correctly in regard to the polarities (+ and -) marked on the battery and the instrument.
- Keep the battery out of direct sunlight, high temperature, high humidity, and out of the reach of children.
- When discarding or storing the battery, cover the positive and negative terminals with insulating tape to prevent contact with other metals. When disposing of it, follow the regulations and ordinances of your local government.
- Do not swallow the battery. If swallowed, consult a physician immediately.





Mounting the Dial

- If mounting BlueDial on a fixture or stand, use the stem or lug to clamp it. Avoid using using a lock screw to fix it directly.
- If the screw is tightened with a torque of 150cN·m or more, the spindle may not move.

Long-Term Maintenance

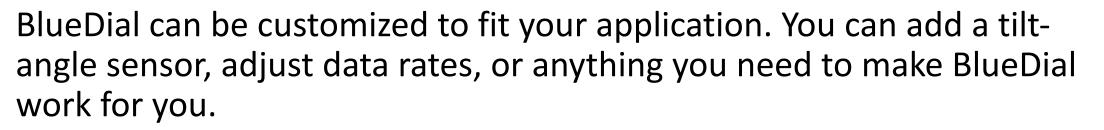
- Keep the stem lubricated so the spindle can move smoothly.
- Clean BlueDial regularly for optimum performance. To clean the indicator, use a soft cloth soaked in a diluted neutral detergent. Do not use any organic solvent (thinner or benzene) It may deform or damage the indicator.
- A contaminated spindle may cause malfunction. Wipe it off with a cloth damped with alcohol.
- Have your BlueDial calibrated once every 12 months for optimum accuracy and performance. You can either send it to us to be calibrated, or have it calibrated at a lab for ISO 17025 calibration.



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Customization



You can also send us your digital dial indicators to integrate with a Bluetooth transmitter, turning your dial into a BlueDial.

We also offer software customization.

Contact us for more information: info@motionics.com



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Useful Links:



- BlueDial-LT User Guide: <u>https://www.motionics.com/downloads/BlueDial-LT-Manual.pdf</u>
- Brochure: <u>https://www.motionics.com/downloads/BlueDial-LT.pdf</u>
- iOS/Android Software page: https://motionics.com/product/multigage-reader/
- Windows Software page: https://motionics.com/product/multigage-reader-windows/
- MultiGage Windows User Guide: <u>https://motionics.com/downloads/MultiGageWindows.pdf</u>





Thank You!



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